



WORKING PROGRAM

- Oleodynamic pushing units
- Platforms for billet charging
- reheating furnaces
- Billet dischargers
- Normal and water – cooled roller tables
- Continuous roughing mills
- Mechanized three-high roughing mill
- Speed reduction gears
- Three-high and two-high pinion stands
- Pinion stands with reduction gears
- Distribution groups
- Three-high and two-high roll stands
- Individually driven stands
- Housingless Stands
- Automatic repeaters
- Rolling equipment
- Stands with stationary and oscillating rollers
- Horizontal and upright pinch rolls
- Flying shear for cropping, emergency fragmentation and cutting to measure
- Flying shear-parallelogram with start-stop system
- Mechanical tail-end equipment installed at the entry of cooling bed
- Roller table with sliders for the discharging of bars onto the cooling bed
- Double channel for the discharging of high-speed rolled bars onto the cooling bed
- Cooling beds for sections and round bars
- Hot and cold cutting circular saws
- Heading rollers
- Bar extraction equipment from cooling bed
- Adjustable stopping device to cut bars to measure
- Electro-magnetic brakes
- Shears to cut and head cold bars
- Bending machines for round bars
- Automatic binding machines for bars and packs of section
- 4-6-8 step high speed block
- Reeling machines for wire rod
- Coil conveyors
- Overhead conveyor for coils
- Collecting coil machines
- Presses for coils
- Cable and chain conveyors
- Roller straightening machines for bars an sections